



Title: Procedure for Applying 100% GORE® GFO® Fiber Seal of Assurance Sticker

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1.0 Purpose

To label & secure finished goods boxes of compression packing made from 100% GORE® GFO® Fiber in a manner consistent with Gore Seal of Assurance program requirements starting January 1, 2016.

2.0 Responsibilities:

Gore:

- Provide Seal of Assurance Sticker supplies at Gore's cost in two sizes
2" x 2" (50mm x 50mm)
4" x 4" (100mm x 100mm)
- Provide a training procedure for the use and application of the program

Braider:

- Acknowledgement of SOP and commitment to implement as soon after January 1, 2016 as possible
- Maintain adequate sticker supplies, with Gore minimum 4 week lead time
- Ensure proper application of sticker as noted in this SOP
- Do not use the sticker for any use other than described in this SOP
- Do not distribute the sticker to any other organization

3.0 Environmental, Health & Safety

Follow standard safety practices in place at your organization

4.0 Material Required

- 2" x 2" Seal of Assurance sticker for smaller boxes
- 4" x 4" Seal of Assurance sticker for larger boxes
- Finished good packaging for packing made from 100% GORE® GFO® Fiber with product in place and ready to ship following sticker application

5.0 Work Instruction Procedure:

- Assemble finished good box for packing product.
- Ensure 100% GORE® GFO® Fiber packing product is placed inside box.
- Close box.
- Apply the sticker to the upper, right corner of the box front panel with the sticker dotted line at the interface of the front panel to the top panel. The top of the sticker (above dotted line) adheres to the top panel of the box, with the logo (below dotted line) adhering to the front panel of the box.



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(When applied appropriately, the sticker should now disallow box opening before intended use.)

6.0 Sticker Placement Quality

- The sticker should be applied as shown in the picture below.

Acceptable:



- Notes:
 - The sticker shall be placed on the upper, right corner of the box front panel with the dotted line at the interface of the front panel to the top panel.
 - The top of the sticker (above dotted line) adheres to the top panel of the box such that a seal is created.
 - Use smaller stickers for smaller boxes and larger stickers for larger boxes.

Not Acceptable:



Sticker not used as a seal of the interface of box front panel with box top panel



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Shipping or other label covers any portion of the GFO sticker



Sticker improperly aligned with the box edges

7.0 Acknowledgement:

Commitment to follow procedure for applying 100% GORE® GFO® Fiber Seal of Assurance Sticker as an expectation of the Seal of Assurance program.

Signature

Organization

Date